

## Technical Data Sheet

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<b>Properties:</b>	Coating for replication of the original texturizing on bumpers and many other plastic fittings.  The product is characterized by the following properties: <ul style="list-style-type: none"><li>- replicates OEM finish</li><li>- 2 nozzle variants to match the original texturing</li><li>- 2 colours available</li><li>- excellent coverage</li><li>- quick drying</li><li>- weather-resistant</li></ul>	
<b>Application Area:</b>	Designed for retexturing plastics after a plastic repair on cars has been made as on bumpers, side mouldings, mirror housings, centre consoles, door panels and dashboard trims etc.	
<b>Instructions for Use:</b>	<ol style="list-style-type: none"><li>1. Ensure the surface is thoroughly degreased, cleaned and dry.</li><li>2. Sand the surface to be coated carefully using abrasive paper P320 - P400.</li><li>3. Mask off related areas to be sprayed.</li><li>4. Shake the can thoroughly before use.</li><li>5. Untreated PE, PF, PP or PP/EPDM plastics are to be primed with AKEMI® PP/PA Primer.</li><li>6. Spray light coats from a distance of 25 cm.</li><li>7. Depending on temperature conditions allow minimum of 3 minutes between coats.</li><li>8. Repeat steps until the desired finish is achieved.</li><li>9. Turn the can upside down and spray after use to prevent clogging.</li></ol>	
<b>Special Notes:</b>	<ul style="list-style-type: none"><li>- For professional use only.</li><li>- 2 different spray heads per can are included in the delivery:<ul style="list-style-type: none"><li>o red nozzle to replicate fine texture</li><li>o white nozzle to replicate coarse structure</li></ul></li><li>- Drying time depends on surrounding temperature, air humidity and thickness of the applied coat.</li><li>- For proper waste disposal the container must be completely emptied.</li><li>- Recycling in accordance with the guidelines of EU Decision 97/129 EC on the Packaging Directive 94/62/EC.</li></ul>	
<b>Technical Data:</b>	Colour:	black, grey
	Base:	nitro-cellulose
	Theoretical coverage:	depending on the state of the substrate 400 ml for approx. 1.0 - 1.5 m <sup>2</sup>
	Dust-dry:	after 10 minutes at 20°C/50% RH
	Touch-proof:	after 50 minutes at 20°C/50% RH
	Temperature resistance:	up to 80°C
	VOC:	624.2 g/l
<b>Storage:</b>	If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 36 months from production.	
<b>Health &amp; Safety:</b>	Read Safety Data Sheet before handling or using this product.	

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**Important Notice:**

The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.