

Technical Data Sheet

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Properties: Coating for replication of the original texturizing on bumpers and many other plastic fittings.

The product is characterized by the following properties:

- replicates OEM finish
- 2 nozzle variants to match the original texturing
- 2 colours available
- excellent coverage
- quick drying
- weather-resistant

Application Area: Designed for retexturing plastics after a plastic repair on cars has been made as on bumpers, side mouldings, mirror housings, centre consoles, door panels and dashboard trims etc.

Instructions for Use:

1. Ensure the surface is thoroughly degreased, cleaned and dry.
2. Sand the surface to be coated carefully using abrasive paper P320 - P400.
3. Mask off related areas to be sprayed.
4. Shake the can thoroughly before use.
5. Untreated PE, PF, PP or PP/EPDM plastics are to be primed with AKEMI® PP/PA Primer.
6. Spray light coats from a distance of 25 cm.
7. Depending on temperature conditions allow minimum of 3 minutes between coats.
8. Repeat steps until the desired finish is achieved.
9. Turn the can upside down and spray after use to prevent clogging.

Special Notes:

- For professional use only.
- 2 different spray heads per can are included in the delivery:
 - o red nozzle to replicate fine texture
 - o white nozzle to replicate coarse structure
- Drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- For proper waste disposal the container must be completely emptied.
- Recycling in accordance with the guidelines of EU Decision 97/129 EC on the Packaging Directive 94/62/EC.

Technical Data:

Colour:	black, grey
Base:	nitro-cellulose
Theoretical coverage:	depending on the state of the substrate 400 ml for approx. 1.0 - 1.5 m ²
Dust-dry:	after 10 minutes at 20°C/50% RH
Touch-proof:	after 50 minutes at 20°C/50% RH
Temperature resistance:	up to 80°C
VOC:	624.2 g/l

Storage: If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 36 months from production.

Health & Safety: Read Safety Data Sheet before handling or using this product.

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Important Notice:

The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.

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