

Technical Data Sheet

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Properties:	AKEMI® 1 S Super Fine Polish is a versatile high-gloss polish for all automotive clear coats. The product is characterized by the following qualities: - an ideal finishing compound for the removal of holograms - especially suited for dark surfaces - removes P3000 or finer sanding marks and guarantees a perfect high gloss - free of silicone	
Application Area:	AKEMI® 1 S Super Fine Polish is a fine abrasive polish for the removal of fine scratches, shadows, swirls and holograms.	
Instructions for Use:	1. Processing by machine or by hand. 2. Mechanical treatment with a soft foam pad black or blue. 3. Manual treatment with a soft polishing cloth. 4. Shake the bottle well. 5. Apply a small quantity of 1 S Super Fine Polish onto the polishing pad. 6. Work the surface with medium pressure until gray haze or holograms have been removed. 7. Remove polishing residues with a soft cloth.	
Technical Data:	Basis:	micro fine oxide powder
	Cutting power:	2.5 – fine (0-6)
	Gloss level:	6 – extreme (0-6)
	Roughness of surface:	P3000 and finer
	Sealing level:	-
	Application on:	
	◦ conventional paintwork	yes
	◦ scratch-resistant paintwork	yes
	◦ used paintwork	yes
	◦ fresh paintwork	yes
	Machine rotation:	
	◦ rotating	1500 – 2000 UM
	◦ eccentric	2000 – 10000 UPM
	VOC value:	13.505 % (135.045 g/l)
Storage:	If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 24 months from production.	
Health & Safety:	Read Material Safety Data Sheet before handling or using this product.	
Important Notice:	The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.	

TDS 10.18