

Technical Data Sheet

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Properties:	1K-coating for replication of the original texturizing on bumpers and many other plastic fittings. The product is characterized by the following properties: <ul style="list-style-type: none">- replicates original textures- quick drying- weather-resistant																
Application Area:	Designed for retexturing plastics after a plastic repair on cars has been made as on bumpers, side mouldings, mirror housings etc.																
Instructions for Use:	<ol style="list-style-type: none">1. Ensure the surface is thoroughly degreased, cleaned and dry.2. Sand the surface to be textured carefully using abrasive paper P320 - P400.3. Mask off related areas to be sprayed.4. Untreated PE, PF, PP or PP/EPDM plastics are to be primed with AKEMI® PP/PA Primer.5. Stir thoroughly before use.6. If a finer texture is desired, add a small amount of AKEMI® Acrylic Thinner.7. Apply several coats with a flow cup spray gun, texture will be altered by air pressure of 1.5 - 2.5 bar or fluid tip size of 1.3 - 1.8 mm.8. Allow minimum of 5 - 8 minutes between coats.9. The coating is dust-dry after approx. 30 minutes and touch-proof after approx. 60 minutes.10. IR or oven drying after 10 - 15 minutes flash-off.																
Special Notes:	<ul style="list-style-type: none">- For professional use only.- Drying time depends on surrounding conditions (temperature, humidity, air circulation, temperature of the substrate etc.) and applied film thickness. Especially water-thinnable products respond more sensitively on application and environmental conditions compared with solvent-based products. The surface temperature during application must be at least 3°C above the dew point. Dew point charts available on request. The ideal processing temperature is between +15°C and +25°C.- For proper waste disposal the container must be completely emptied.- Recycling in accordance with the guidelines of EU Decision 97/129 EC on the Packaging Directive 94/62/EC.																
Technical Data:	<table><tr><td>Colour:</td><td>black, grey</td></tr><tr><td>Base:</td><td>alkyd resin</td></tr><tr><td>Solid content:</td><td>approx. 58 +/- 5% weight</td></tr><tr><td>Solid volume:</td><td>approx. 44 +/- 4%</td></tr><tr><td>Delivery viscosity:</td><td>140 sec / 4 mm / 20°C</td></tr><tr><td>Density:</td><td>approx. 1.10 g/cm³ +/- 0.15</td></tr><tr><td>Theoretical coverage:</td><td>6.00 - 7.00 m²/kg at 60 µm dry film thickness</td></tr><tr><td>VOC:</td><td>500 +/- 25 g/l</td></tr></table>	Colour:	black, grey	Base:	alkyd resin	Solid content:	approx. 58 +/- 5% weight	Solid volume:	approx. 44 +/- 4%	Delivery viscosity:	140 sec / 4 mm / 20°C	Density:	approx. 1.10 g/cm³ +/- 0.15	Theoretical coverage:	6.00 - 7.00 m²/kg at 60 µm dry film thickness	VOC:	500 +/- 25 g/l
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Storage:	If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 12 months from production.																

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Health & Safety:	Read Safety Data Sheet before handling or using this product.
Important Notice:	The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.