POLI-TAPE®

HEAT TRANSFER VINYLS



PRODUCT CATALOGUE 2025

DISCOVER THE OPPORTUNITIES FOR YOUR IDEAS!

What makes textile printing a success for you? Is it durable quality, fast production, vibrant designs and colors? Then why not take a look at our product catalogue. POLI-TAPE® is the market-leading manufacturer of high-quality textile transfer films and for 30 years, has been producing them mainly in Germany.

So, what can you find in this catalogue? The product overview offers ideal solutions for every challenge that is as quick as it is foolproof. The entire range is set out in a clear and structured fashion. Which colors? Which procedure? Which finishes? We will show you at a glance.

Whatever your customer demands, you know you can choose from a huge variety of products and colors. What is more, we are continually bring out new product innovations that will help increase your business. Take POLI-FLEX® TURBO® for instance. This transfer film can be applied in seconds at a low temperature. This not only saves production time and protects delicate fabrics, but also saves energy, an important factor in our world today. Interested. Then what are you waiting for... read on!





POLI-TAPE®
Heat Transfer Vinyls
are certified









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POLI-FLEX® TURBO®

MOVING WITH THE CHANGING TIMES

With a huge range of 60 colors, in different finishes, POLI-FLEX® TURBO® ticks all the boxes on almost all fabrics and for all type of usages. Not only fast to apply and very easy to use, TURBO® films are helping to save energy and reduce your costs. While its popular use is on delicate fabrics, due to an application temperature of 130 °C at a press time of 5 seconds, **TURBO**° can also be applied at 160 °C in only 3 seconds. This would make a huge difference to your workflow. The end users will love the unique matt finish of the standard colors and the very long term and high-end quality textile decoration that will keep forever its initial color and properties, even when exposed to tough washing and drying conditions.





ENERGY SAVING



FAST TRANSFER: 5 SECONDS



LOW TEMPERATURE: 130 °C



ANTI-SUBLIMATION PROPERTIES

CHARACTERISTICS

- Excellent cutting and weeding
- Liner with high adhesion for safe positioning
- ▶ 95 µm for very good opacity
- No scorch or press marks
- Soft, pleasant textile touch
- Good stretch properties
- ▶ 69 colors / 5 finishes
- Several layers are stackable
- Excellent wash resistance at 60 °C
- Integrates perfectly in your workflow whatever the temperature or handling process





STANDARD COLORS



METALLIC & EFFECT





212 **POLI-FLEX FILMS ARE LASER CUTTABLE**

Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC • NYLON* **TEMPERATURE SENSITIVE FABRICS* • ELASTANE**



EASY TO CUT



EASY TO WEED



130°C 160 °C



5 SEC 3 SEC



2,5 - 3,0 BAR



WARM &





DRY CLEANING



LAYERABLE



GOOD STRETCH



MEDIUM PRESSURE



WHY IS TURBO® THE BEST SOLUTION FOR ALL TYPES OF HEAT TRANSFER PROJECTS?

YOU WILL SAVE TIME!

POLI-FLEX® TURBO® is easily and fast to weed. And... within a minute with a double-plate press, you can apply **12 designs**, 3 times more than with classic flex. Over a day, these are a lot of garments you can customise!

YOU CAN USE MANY DIFFERENT FABRICS!

POLI-FLEX® TURBO® is suitable for most fabrics, from standard to more temperature sensitive or sublimated fabrics. With just **one product for all**, you rationalise your stocks, make sure you have the same color for all your designs, and you only have one setting to remember.



YOU WILL SAVE ENERGY!

It is just better to work at 130 °C with **POLI-FLEX**° **TURBO**°, otherwise you would spend respectively up to 35% and 50% more energy for heating up and maintaining the press at temperature.

Save energy and money!



WANT TO KNOW MORE ABOUT ENERGY SAVING WITH POLI-FLEX® TURBO®? SCAN THIS CODE TO LEARN MORE!

YOU INCREASE THE EFFICIENCY OF YOUR WORK PROCESSES!

With **POLI-FLEX**° **TURBO**° you always have a suitable film, the safety of using the right settings, a safe and precise positioning of the designs and a faster workflow.

YOU CAN WORK WITH TEMPERATURE SENSITIVE FABRICS!

POLI-FLEX® TURBO® is equipped with a very fastmelting adhesive that will **strongly bond** in a couple of seconds at low temperature. Therewith you prevent overheating and damaging the fabric as well as press marks.

חבסי

ALL THE TURBO® PRODUCTS AT A GLANCE

POLI-FLEX® TURBO® PAGE 4

Colors: STANDARD • BRIGHT • METALLIC • NEON

A complete color range of 63 colors and 4 finishes for all your CAD-projects.



TURBO® PRINT | PAGE 28, 29 AND 30

Colors: WHITE AND PRINTABLE

This range of white printable films offers a solution for all standard wide format printers. Variations: 4036, 4046, 4047, 4037, 4038, 4039 and 4010-S BLOCKOUT



POLI-FLEX® BLOCKOUT SOFT | PAGE 12

Colors: STANDARD • METALLIC • NEON

For perfect blockout results on sublimated fabrics.



POLI-FLEX® REFLEX® TURBO® PAGE 16

Color: SILVER

Improved visibility and safety with a certified reflective film.



POLI-FLEX® IMAGE | PAGE 24

Color: CHALKBOARD

Add creativity to your Heat Transfer project with a chalkboard flex.



POLI-MELT® PAGE 26

Color: TRANSPARENT

BONDING FILM

Turn most heat resistant flexible substrates into a Heat Transfer Vinyl.



POLI-FLEX® PREMIUM

THE PROVEN QUALITY CHOICE

When it comes to classical application with 160 °C / 15 seconds, **POLI-FLEX**° **PREMIUM** is definitely the benchmark. Since 2006, it has been the go-to product for millions of users worldwide. It is the perfect ally for garment decorators working with more standard fabrics, and the preferred option for work-wear where high temperature washability is required. Experience the Made in Germany, real matt flex film with soft touch feel.





80°C WASHABILITY



REAL MATT FINISH



ENTIRE PRODUCTION IN-HOUSE



Colors are not binding



STANDARD COLORS



METALLIC





484 Antique Silver

NEON







691 Neon Berry

Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC



EASY TO CUT



EASY TO WEED



160°C



15 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE





80°C TUMBLE DRY DRY CLEANING



LAYERABLE



LASER **CUTTABLE**







TUBITHERM® FLOCK

FOR THE VELVET TOUCH

TUBITHERM® Flock is still trendy and is often used to decorate hoodies, sweaters and jackets. The velvety look is particularly effective in combination with PU-Flex or embroidery.

It gives textiles a beautiful texture and a unique feel. **TUBITHERM® Flock** offers a dense and soft, velvety finish.



SUPER VELVETY TOUCH



VERY BRIGHT COLOR



VERY DENSE COATING



NO FLUFF ON THE FLOCK



- Easy cutting
- Excellent weeding
- High end quality rayon and polyamide thin fibers
- Special Blockout Flock also available for sublimated polyester fabrics
- ► Also available in two printable versions







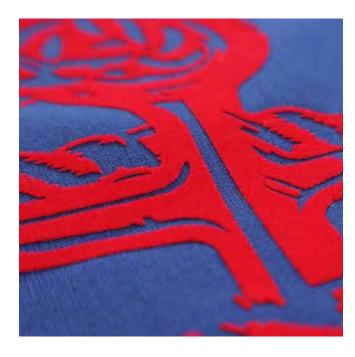
STANDARD COLORS



PLT 380 Turquoise

NEON





PLT 280 Pink





PLT 105 Honey Yellow

COTTON • POLYESTER • COTTON MIXED FABRICS



EASY TO CUT



EASY TO WEED





15 SEC



2,0 BAR Low pressure



WARM COLD NEON COLORS



60 °C 40 °C NEON COLORS Dry Cleaning



VELVET TOUCH







POLI-FLEX® BLOCKOUT SOFT

SAY GOODBYE TO INK MIGRATION

It is very technical, but let's try to explain it in simple words: the fabric of most sports shirts are printed with sublimated inks.

These are highly reactive to heat and tend to migrate through flex films, especially during the pressing process. **POLI-FLEX® BLOCKOUT SOFT** with its double protection built in the flex film — a unique blocking layer and a low temperature hotmelt with perfect anchorage on the textile — is the very best defence you can find to prevent this issue.







UNIQUE ADDITIONAL LAYER



FAST TRANSFER: 5 SECONDS



DOUBLE PROTECTION FOR PERFECT BLOCKOUT

CHARACTERISTICS

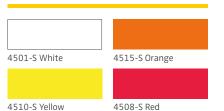
- Perfect cutting and excellent weeding properties
- Liner with high adhesion for safe positioning
- Prevents scorching marks
- Color range matching the other CAD ranges which is ideal for multi-garment projects
- Perfect washability up to 60 °C
- Also available as a printable film, see page 30



Colors are not binding



STANDARD COLORS



NEON



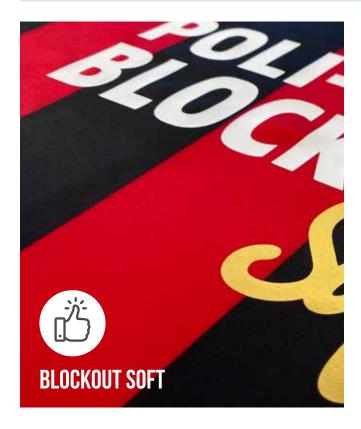
METALLIC



4530-S Silver Metallic

TRICKS AND TIPS - BLOCKOUT OR TURBO®

A simple test to make the right decision: Press a clear polyester film (e.g. liner leftovers of your flex film) on your sublimated fabric for 15 seconds at 160 °C. Lay the polyester on a white substrate. For high discoloration use BLOCKOUT SOFT. For only slight discoloration use TURBO®. BLOCKOUT films are slightly thicker at 125 µm and less stretchable than TURBO® films. This is valid for both POLI-FLEX® and TURBO®-PRINT ranges.





Suitable for:

COTTON • POLYESTER • COTTON MIXED FABRICS



EASY TO CUT



EASY TO WEED



130°C



5 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE





60°C DRY CLEANING



BLOCKOUT INTERMEDIATE LAYER



LASER CUTTABLE





POLI-FLEX® NYLON

FOR SPECIAL MATERIALS

Raincoats, impregnated caps, umbrellas, bath suits, so called impregnated fabrics...
When heat pressing onto such difficult fabrics, there is no guaranteed of success due to the multitude of different chemical processes used in their production.

Our advice... Make a test to evaluate the suitability of your fabric with Heat Transfer Vinyls. If your textile is water repellent — i.e. hydrophobic - **POLI-FLEX® NYLON** is your best chance to succeed!







SPECIAL FOR HYDROPHOBIC FABRICS



SUITABLE FOR MOST DIFFICULT FARRICS



SPECIAL FOR NYLON

CHARACTERISTICS

- Color range matching the other CAD ranges which is ideal for multi-garment projects
- Also available as a reflective film for high-visibility
- Perfect cutting and weeding properties
- Liner with high adhesion for accurate positioning
- ➤ Special press-settings: 150 °C, pre-pressing 4 sec., re-pressing 10 sec. after removing the liner luke warm



Colors are not binding

STANDARD COLORS



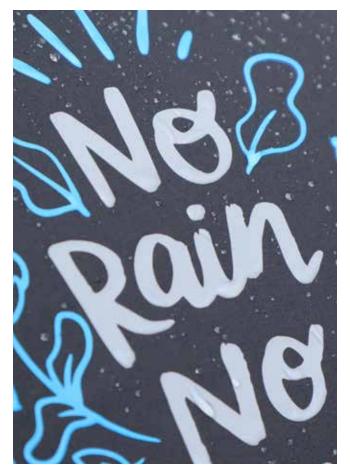
4812 Grey

4805 Navy Blue

METALLIC



4830 Silver Metallic



4814 Purple

TIPS AND TRICKS

THE WATER DROP TEST

Has your textile a water-resistant impregnation? Just test it!

Place a water drop on the fabric, and see how fast it gets absorbed. If the droplet just stays on the surface, or takes longer to get absorbed by the fabric, POLI-FLEX® NYLON will be required.



Suitable for:

HYDROPHOBIC FABRICS • IMPREGNATED FABRICS • NYLON AND DIFFICULT FABRICS



4815 Orange

EASY TO CUT



EASY TO WEED



150°C



10 SEC PRE-PRESSING 4 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE



LUKE WARM



40°C



FOR NYLON And impregnated FABRICS



LASER **CUTTABLE**





POLI-FLEX® REFLEX®

WHEN VISIBILITY IS KEY

Health and safety regulations are very strict when it comes to work on roads, at night or in dark areas. Visibility is key; workwear equipped with EN 20471 certified reflective film is mandatory.

POLI-FLEX® REFLEX® offers two certified products, including a 3M reflective based flex. The colored reflective range is perfect for customisation with additional visibility especially on sports or kids wear as well as on satchels or bags.



RETRO-REFLECTIVE SURFACE



WORK AND SAFETY CLOTHING



EN ISO 20471:2013 NORM*



60°C / TUMBLE DRY



► Range of certified films for workwear







M Scotchlite

4781 Reflex Silver 3M

4782 Premium Reflex

TURBO®

4783 TURBO®® Reflex Silver

NYLON



4882 Reflex Nylon

COLORS



4776 Reflex Pink 4780 Reflex White







Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC 4882: COATED NYLON AND TEXTILES WITH HYDROPHOBIC IMPREGNATION



EASY TO CUT



EASY TO WEED



160 °C 145 °C colors 130 °C turbo®



15 SEC 8 SEC colors 5 SEC turbo®



3,0 BAR Medium pressure







 $60~^{\circ}\text{C}$ / 40 $^{\circ}\text{C}$ 4882 Tumble Dry



RETRO-REFLECTIVE **PROPERTIES**



LASER Cuttable





POLI-FLEX® FLAME RETARDANT

CHOOSE FIRE PROTECTION

All details are important when it comes to health and safety of people. Make sure the flex film used for the lettering and logos on the special jackets and suits are flame retardant and will not compromise all efforts put into the flame resistance of the fabrics.

It may be company logos for workers on an oil platform, sponsor logos for bikers or race pilots, letterings with firefighter brigade names.

Do not play with their safety:

use **POLI-FLEX® FLAME RETARDANT**.







PERFECT FOR RACING SUITS



IDEAL FOR FIREMEN SUITS



MADE FOR WORKWEAR

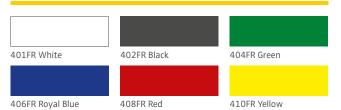
CHARACTERISTICS

- Complies with the DIN EN ISO 4589-2 standard.
- Machine wash up to 60 °C
- ► Can be used on textile decoration elements in public areas
- Also available as a printable version
- More colors on demand
- Liner with high adhesion for accurate positioning





STANDARD COLORS



METALLIC









Suitable for:

COTTON • POLYESTER • COTTON MIXED FABRIC



EASY TO CUT



EASY TO WEED



160 °C



15 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE





60°C Tumble Dry



FLAME RETARDANT



LASER LASER CUTTABLE



POLI-FLEX® STRETCH

FOR YOUR STRETCHY FABRICS

Sportswear is often meant to exactly fit the shape of the body; subsequently only stretchable fabrics will feel comfortable. For leggings, close-fitting shorts and shirts, sports bras, leotards etc. **POLI-FLEX® STRECH** with its 300% stretchability offers the maximum possible elasticity, and thereby the optimum level of comfort. Whether creating letterings or logo for stretch garments, just let your imagination flow.





UP TO 300% STRETCHABLE



MADE FOR SLIM
FITTING GARMENTS



MADE FOR MAXIMUM WEARING COMFORT



EXCELLENT OPACITY

CHARACTERISTICS

- Color range matching the other CAD ranges which is ideal for multi-garment projects
- ▶ Perfect washability up to 80 °C
- Perfect cutting and excellent weeding properties
- Liner with high adhesion for accurate positioning
- ► For letterings or logos





STANDARD COLORS

















Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC • ELASTANE



EASY TO CUT



EASY TO WEED





15 SEC



2,5 - 3,0 BAR







STRETCHABLE







POLI-FLEX® PEARL GLITTER

MAKE IT SPARKLY, BRIGHT AND SHINY

We often think of sparkly films only for artistic sports, stage costumes or children's wear. Of course, these are perfect applications for **POLI-FLEX® PEARL GLITTER**, but also famous clothing brands use the power of our sparkly range to enhance the impact of their designs. Add just a detail or create a complex motive with our **PEARL GLITTER** for a special effect thanks to the only sparkly film 100% Made in Europe, Made in Germany.





BEST FLEX
EVEN FOR FINE DETAILS



EASY WEEDING

EXCELLENT WASHABILITY: 60 °C



- ▶ Wide range of 35 colors
- ➤ 340 µm sparkle with an excellent flexibility and a soft feel
- Extra-sparkly finish and still low abrasion of the particles
- Precise cutting, especially small lettering and intricate designs.
- White and pastel colors will accept sublimation ink! Be creative...
- Only European made sparkly film, 100% made in our German factory



Colors are not binding



STANDARD COLORS



451 Gold



425 Light Gold







456 Red



487 Coral



432 Hot Pink



457 Pink



428 Lavender



424 Purple





489 Royal Blue



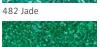
423 Navy Blue





455 Green





459 Grey

458 Black

444 White

488 Rainbow White

684 Pure White

427 Emerald



452 Bronze



486 Rose Gold

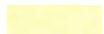


453 Multicolor





481 Neon Blue



446 Neon Yellow



447 Neon Green



448 Neon Pink





449 Neon Orange





Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC



EASY TO CUT



EASY TO WEED



160 °C



15 SEC



2,5 BAR Medium pressure















POLI-FLEX® IMAGE

GIVE YOUR TEXTILE GRAPHICS A SPECIAL FINISH

The POLI-FLEX® IMAGE range will help you to make your design even more unique. All these series offer many different finishes and effects. Used alone or in combination with the more standard colors these flex films will enhance the design created. Try combining the 479 GLITTER CLEAR on top of TURBO® or PREMIUM colors, experience the high gloss effect of the 3 BRILLIANT MIRROR films, or create textured 3D designs.

Imagination is your only limit.





LUMINOUS

As the product range is very varied, we recommend to read the TDS of each product before application for detailed information and washing advice.

Glow in the dark – Halloween,

dance clubs, kids wear etc.





GLITTER STARFLEX DIMENSION MIRROR DESIGN 434 Glitter White 491 Starflex Silver 421 Brilliant Gold 4214 Dimension White 435 Glitter Black 492 Starflex Gold 431 Brilliant Silver 4215 Dimension Black 436 Glitter Blue 496 Starflex Rainbow 683 Brilliant Copper 4217 Dimension Blue 4282 Zebra 4212 Gold 437 Glitter Green 499 Starflex Black 4218 Dimension Green CHALKBOARD 696 Glitter Mint 494 Starflex Blue 4213 Silver 4216 Dimension Red 438 Glitter Red 682 Starflex Aqua 4210 Dimension Yellow 4950 Chalkboard CARBON 433 Glitter Pink 495 Starflex Green 4220 Dimension Gold LUMINOUS 493 Starflex Red 478 Glitter Violet 4225 Black Carbon 4230 Dimension Silver 477 Glitter Purple 497 Starflex Pink 4226 White Carbon 4790 Luminous 439 Glitter Gold 680 Starflex Violet 4228 Gold Carbon 699 Glitter Copper 681 Starflex Fuchsia 4227 Silver Carbon 411 Glitter Silver 498 Starflex Purple 479 Glitter Clear



COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC



EASY TO CUT



EASY TO WEED



160°C



15 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE



WARM / COLD SEE DATASHEET



40 - 60°C SEE DATASHEET



WOW **EFFECTS**



LASER **CUTTABLE**







POLI-MELT®

EVERYTHING CAN BE HEAT TRANSFERRED

Flex films are not enough? Do you want to decorate your substrate with leather, hot stamping foils, or other fabrics? May be also add labels and tags, embroideries etc? Or would you like to bond two substrates together? POLI-MELT® makes all this possible. POLI-MELT® is a layer of hotmelt adhesive that will bond two substrates very firmly together only with the use of your heat press. Very popular amongst the crafters!







POLI-MELT® TURBO® 4900



130 °C 150 °C 160 °C



5 SEC 4 SEC 3 SEC



2.5 - 3 BAR



60°C

POLI-MELT® 701



145 °C - 155 °C



15 - 18 SEC



2.5 - 3 BAR



40°C

CHARACTERISTICS

- ➤ For the bonding of different materials and substrates by using heat. e.g. textiles, iron-on labels, leather, textile embroideries, or any material that can withstand the bonding temperature required.
- ► For the transfer of hot stamping foils
- For technical bonding



LEARN MORE ABOUT THIS PRODUCT ON OUR YOUTUBE CHANNEL!

POLI-MELT® TURBO® 4900
Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC UNCOATED NYLON • NYLON • ELASTANE

POLI-MELT® 701
Suitable for:

NYLON



EASY TO CUT





2,5 - 3,0 BAR Medium Pressure See data sheet





LAYERING FLEX FILMS

HOW TO COMBINE POLI-TAPE® CAD FLEX AND FLOCK FILMS

BLOCKOUT SOFT, NYLON, REFLEX® NYLON

would never be pressed on top of other FLEX films, this wouldn't be a realistic application. **STRETCH** should not be layered as it would reduce the stretchability.

TUBITHERM®, PEARL GLITTER and REFLEX® should never be layered under other flex or flock films. **MULTILAYERING OF CARBON** will need slightly higher pressure and 3 seconds longer pressing depending on the fabric



POLI-FLEX® FILMS LAYERING WITHOUT LIMITS

- ► TURBO® Standard colors
- PREMIUM Standard colors
- BLOCKOUT SOFT Standard colors
- DIMENSION
- CARBON
- DESIGN
- CHALKBOARD



SPECIAL & EFFECT FILMS ONLY AS LAST LAYER

POLI-FLEX®:

- TURBO° Metallic, Bright and Neon colors
- PREMIUM Metallic, Glossy and Neon colors
- BLOCKOUT SOFT Metallic and Neon colors
- ► POLI-FLEX® NYLON Metallic colors
- ► PEARL GLITTER
- ► IMAGE GLITTER
- ► IMAGE STARFLEX
- ► IMAGE LUMINOUS
- ► REFLEX®
- ▶ TUBITHERM® FLOCK

LAYERING POLI-FLEX® TURBO®

Press the final, top layer at 130 °C for 10 sec. and remove the PET liner cooler than usual.

PRINTABLE FILMS

PERFECT CHOICE FOR EVERY OCCASION

POLI-TAPE° offers a very extensive range of printable flex films. Our aim is simple: We want to have a solution for every project, for every fabric. But we also want to keep it very simple. Our go-to product would be the **TURBO**° **PRINT 4046 NON-ADHESIVE** as this film covers the vast majority of applications. Of course, if you prefer a printable film with the more standard adhesive - heat pressing 160 °C/15 seconds - then we have solutions here too. But that is not all, our range covers blockout films, thinner and transparent film, plus metallic films. All these have either adhesive or non-adhesive liners and can be used with all ink types. Discover the extensive range and the benefits of each product.





OPTIONS FOR ALL INK SYSTEMS: SOLVENT, ECO-SOLVENT, LATEX, UV-CURABLE, DYE, PIGMENT, SUBLIMATION



PU, PVC/PU, FABRIC OR FLOCK OPTIONS



FROM 50 TO 560 µm



HIGH PRINT RESOLUTION FOR DEEP COLORS



PERFECT INK ANCHORAGE



EXCELLENT LONG-TERM WASHABILITY



MATT, GLOSSY, CLEAR, METALLIC FINISHES



WHITE FILMS

TURBO® PRINT

TURBO® PRINT is not only an ideal printable flex film, offering a huge range of benefits to the applier during the handling and application on the fabric, but also ensuring a long-term high-end quality textile decoration to the end user.







BENEFITS FOR **PRODUCTION**

- Excellent cutting and weeding
- ► Fast and low temp. application
- ► From 3 sec./160 °C to 5 sec./130 °C
- Energy saving
- Very versatile in usage
- Anti-sublimation properties
- Suitable for almost all textiles: Cotton, polyester, Poly-Cotton, poly/acrylic, most nylons
- Can be implemented in the workflow without changing the press settings

BENEFITS FOR THE END USER

- Unique matt finish
- ► OEKO TEX CLASS 1 & **VEGAN** certified
- Excellent opacity
- Excellent wash resistance at 60 °C
- ► Made in Germany

4046 NON ADHESIVE

With a non-adhesive liner. It facilitates production and transfer. Also perfect with intricate designs. Simply reverse weed on Transfer Tack 870.





4036 MATT

The benchmark in printable flex films. It is equipped with its unique POLI-TAPE® adhesive liner.





4047 GLOSS

Like 4046 but with a glossy finish.



Place Transfer Tack 870 over the entire unweeded design, press firmly with a squeegee. Flip it over. Then remove the PET Liner of 4046 or 4047 and remove the excess flex material. Done! The reverse weeding also works with all printable films with non-adhesive liner.

4037 UV

Like 4036 but specifically developed for UV-printers.











Latex inks



UV curing inks

PRINTABLE FILMS

PERFECT CHOICE FOR EVERY OCCASION

WHITE FILMS

TURBO® PRINT

4038 H₂0

Same TURBO® adhesive as 4036 but with a water-based PU for an eco-friendlier process. Excellent lay flat properties, simple design can be transferred without Transfer Tape.





4010-S BLOCKOUT

The TURBO® adhesive is exceptionally efficient and versatile. It is high-end quality features enable a perfect long-term bond to sublimated fabrics with only 5 seconds at 130 °C.



Sublimated fabrics are a daily challenge for the customization of most sportswear. They are also getting more popular for work and functional wear, furniture or industrial fabrics, where flex film needs to be added after the fabric has been printed.

4010-S BLOCKOUT is based on the TURBO $^\circ$ -PRINT 4036 film. At 120 μ m the film is thicker and therefore slightly less stretchy. It offers double protection with an additional blockout interlayer that resists even the worst discoloration from sublimation inks. The best solution for perfect long-term results.







WHITE FILMS

ULTIMATE PRINT

Before the new era of TURBO® technology, applying at 160 °C / 15 seconds was the standard for flex materials and printable flex films. This very popular range is still used worldwide with a gloss finish that enhances the POLI-TAPE® printable range.







4030 SOFT MATT

So soft that it feels thinner than it is.

BENEFITS FOR PRODUCTION

- Excellent cutting and weeding, reverse weeding on Transfer Tape for thinnest designs
- Unique top coat for beautiful deep
- Non-adhesive liner for an easy handling
- Suitable for cotton, polyester, Poly-Cotton, poly/acrylic

BENEFITS FOR THE END USER

- Unique matt finish
- Pleasant thin and soft touch
- ► OEKO TEX CLASS 1 & **VEGAN** certified
- Excellent opacity
- Excellent wash resistance at 80 °C
- Made in Germany







4031 SOFT GLOSS

Like 4030 but with a glossy finish



4032 SOFT MATT ADHESIVE

Like 4030 but with an adhesive liner. Especially developed for jobs with thin or intricated lines to be weeded



4033 SUPERSOFT MATT

Like 4030 but with an even thinner 50 µm film for even more flexibility







PRINTABLE FILMS

PERFECT CHOICE FOR EVERY OCCASION

SPECIAL FILMS

SPECIAL SOLUTIONS FOR ALL NEEDS

Working with Heat Transfer Vinyls is not so easy. Next to the many different fabrics that require specific adhesive solutions, there are also special requirements from endusers. These could include flame retardant properties or metallic finishes. Here are the solutions we can offer.



4025 ULTIMATE PRINT MATT

This 120 µm PU/PVC film with its semi-matt finish is ideal for simple one-piece designs as it can be transferred without Tape and has perfect lay-flat properties.



4670 FR FLAME RETARDANT

This flex is equipped with flame retardant components for extra safety. It is a unique solution for firemen, bikers and racing pilots or where work and leisure-wear need that additional safety level.



4665 METALLIC

Add a shimmering touch to your printable flex film with this metallized polyurethane flex film. Even when printed – depending on the ink load – this film has an excellent shine.



4035 ULTIMATE PRINT NYLON

This film's adhesive was developed specifically for hydrophobic, impregnated nylons and difficult textiles. It has very good opacity with its 100 µm thickness. The transfer needs to be done in a 2 steps process to guarantee a better bond to the fabric. All details are on the technical data sheet.









PRINTABLE FLOCK

5905 SOLVENT FLOCK

Give your print a velvety touch with this impregnated viscose rayon flock. It is printable with solvent and eco-solvent inks. The 560 µm Heat Transfer Flock will add body and texture to your designs, as well as a very soft and velvety finish.









TRANSPARENT FILMS

WHEN WEEDING IS NOT AN OPTION

Sometimes a design can not be weeded: too intricate or too much to weed. Our clear printable films will be your solution! Simply mirror print on the adhesive side, cut a simple shape around the design and apply it with a heat press. The flex film protects the print. You don not even need Transfer Tape in the process.



4655 TRANSPARENT

75 µm PU film and a high wash resistance up to 60 °C. Both have a non-adhesive PET-liner for direct transfer.



4625 TRANSPARENT

Like 4655 but with a paper liner.



DYE AND PIGMENT INKS

4600 AND 4605

Heat Transfer designs can be produced even on desktop and large format water-based printers. This 160 µm PUfilm has a unique top-coat that will enable the flex film to withstand washing up to 60 °C. Thanks to its thickness, simple designs can be transferred without transfer tape.



Depending on type of Ink













PRINTABLE FLEX & FLOCK FILMS OVERVIEW

FOR (ECO)-SOLVENT AND LATEX INKS

TU	IRBO® PRINT			Printa	bility		Print side	Fin	ish	Liner
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	₩ UV	PIGMENT	p true side q mirror	GLOSS	MATT	Adhesive
	4036 MATT	100	•	•			p		•	PET
	4046 MATT NON-ADHESIVE	100					p			
ite	4047 GLOSS	100	•	•			p	•		
White	4037 UV	100					p			PET
	4010-S BLOCKOUT	120	•	•			p		•	PET
	4038 H₂O	90					p			PET

ULTIMATE PRINT				Printa	bility		Print side	Finish		Liner	
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT	p true side q mirror	GLOSS	MATT	Adhesive	
	4030 SOFT MATT	80	•	•			p		•		
ite	4031 SOFT GLOSS	80					p				
White	4032 SOFT MATT	80	•	•			p		•	PET	
	4033 SUPERSOFT MATT	50					p				







^{*} For application to uncoated nylon: 1. Pre-Pressing 5 sec., 2. Pressing on Nylon 5 sec., 3. After removing PET Liner pressing again for 10 sec.,

	Transfer Tape	Peel	Processing			Cleaning			Suitable Fabrics				
Non- Adhesive	POLI-TACK	W Warm C Cold		වී	Ξ			0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
	PT 853 PT 854 PT 870	w	130°C 150°C 160°C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•	*	•	•	•
PET	PT 853 PT 854 PT 870	w	130°C 150°C 160°C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C				*			
PET	PT 853 PT 854 PT 870	w	130°C 150°C 160°C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•	*	•	•	•
	PT 853 PT 854 PT 870	w	130°C 150°C 160°C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C				*			
	PT 853 PT 854 PT 870	w	130°C	5 SEC	2.5 BAR - 3.0 BAR	60 °C							•
	PT 853 PT 854 PT 870	w	130°C 150°C 160°C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C				*			

	Transfer Tape	Peel		Processin	g	Cleaning				Suitable Fabrics			
Non- Adhesive	POLI-TACK	W Warm C Cold		Ö	#			0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
PET	PT 854 PT 870	w	160°C	15 SEC	2.5 BAR - 3.0 BAR	80 °C	•		•			•	
PET	PT 854 PT 870	w	160°C	15 SEC	2.5 BAR - 3.0 BAR	80 °C							
	PT 854 PT 870	w	160°C	15 SEC	2.5 BAR - 3.0 BAR	80 °C	•		•			•	
PET	PT 854 PT 870	w	160°C	15 SEC	2.5 BAR - 3.0 BAR	40 °C							







PRINTABLE FLEX & FLOCK FILMS OVERVIEW

FOR (ECO)-SOLVENT AND LATEX INKS

SPECIAL FILMS				Printa	ability		Print side Finish			Liner	
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT DYE	p true side q mirror	GLOSS	MATT	Adhesive	
	4035 ULTIMATE PRINT NYLON	100	•	•			p		•		
White	4025 ULTIMATE PRINT MATT	120					p				
	4670 FR FLAME RETARDANT	95	•	•			p		•	PET	
Metallic	4665 METALLIC	100					p				
PF	RINTABLE FLOCK			Printa	ability		Print side	Fin	ish	Liner	
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT	p true side q mirror	GLOSS	MATT	Adhesive	
White	5905 SOLVENT FLOCK	560	•				p		•		
TR	ANSPARENT			Printa	ability		Print side	Fin	ish	Liner	
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT	p true side q mirror	GLOSS	MATT	Adhesive	
arent	4655 TRANSPARENT	75	•				q		•		
Transparent	4625 TRANSPARENT	75					q				
ח	E AND PIGMENT INKS			Printa	ability		Print side	Fin	ish	Liner	
וע	L AND FIUWILINI INKO	Thickness	(ECO) SOLVENT	*	UV	PIGMENT	p true side	GLOSS	MATT		
4.	Product Description 4600	160	SOLVENT'	LATEX		DYE	q mirror	•		Adhesive	
White	4605 / DIN A3/A4	160	**			•	р	•	•	PET	

^{**} Depending on type of ink

	Transfer Tape	Peel	Processing			Cleaning					able Fa	brics	
				0					n/ iter	/ g. Nylo	ne	otton kerylic	nated
Non- Adhesive	POLI-TACK	W Warm C Cold		වී	4			\cup	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
PET	PT 853 PT 854 PT 870	w	150 °C	4 SEC PREPRESSING 10 SEC	2.0 BAR	40°C				•			
PET	PT 854 PT 870	W	160 °C	15 SEC	2.5 BAR - 3.0 BAR	60°C							
	PT 854 PT 870	W	160°C	15 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•			•	
PET	PT 853 PT 854 PT 870	W	160°C	15 SEC	3.5 BAR	60 °C							
	Transfer Tape	Peel		Processing		Cleaning					able Fa		_
Non- Adhesive	POLI-TACK	W Warm C Cold	%	ő	4	<u>~</u>		0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
Paper	PT 850	C	160°C	15 SEC	2.5 BAR - 3.0 BAR	40 °C		•				•	
	Transfer Tape	Peel		Processing		(Cleaning				able Fa		-
Non- Adhesive	POLI-TACK	W Warm C Cold		ő	4			0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
PET	Transfer with original carrier	C	160°C	15 SEC	3.5 BAR	60 °C			•			•	
Paper	Transfer with original carrier	C	160 °C	15 SEC	3.5 BAR	60 °C							
	Transfer Tape	Peel	Processing		(Cleaning	3			able Fa			
Non- Adhesive	POLI-TACK	W Warm C Cold	%	ő				0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
Paper	PT 854 PT 870	w	160°C	15 SEC	2.5 BAR - 3.0 BAR	60°C	•		•			•	
	PT 854 PT 870	W	160°C	15 SEC	2.5 BAR - 3.0 BAR	60 °C							

POLI-TAPE® COLOR UP

CREATIVITY WITHOUT LIMITS

Ideal for creative hand-drawing with water colors, markers pens, fine liner or felt-tip pens but also suitable for printing on desktop inkjet and laser printers. **POLI-TAPE® COLOR UP** is a crafter's best friend.

Kids can draw on the material, which you then apply on a T-shirt. Use **COLOR UP** on your desktop inkjet or laser printer and create a shirt with a photo you took with your smart phone. Printing, painting or drawing, **your imagination** is the only limit.



HAND DRAWING: WITH WAX CRAYONS, GEL OR FELT-TIP PENS, FINE LINER, PERMANENT MARKERS, BALLPOINT PEN



PAINTING: WITH MOST
WATERCOLORS, ACRYLIC OR
FINGER PAINTS, RUBBER STAMPS



PRINTING: WITH MOST INKJET AND LASER DESKTOP PRINTERS



- Excellent cutting and weeding
- Very smooth and matt finish
- ► Thickness of 0,14 mm for perfect opacity
- Simple shapes can be transferred without transfer tape
- Free of: PVC, plasticizers, heavy metal and formaldehyde





Suitable for:

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC



160°C



15 SEC



2,5 - 3,0 BAR MEDIUM PRESSURE SEE DATA SHEET





40 °C Tumble dry



OTHERS

TRANSFER TAPES

SO FASY AND YET INDISPENSABLE FOR THE PERFECT RESULT

POLI-TACK transfer tapes are designed for quick and dimensionally stable thermal transfer of printed and weeded textile transfers. **POLI-TACK** allows an exact positioning and bonding of all types of motifs and designs. All POLI-TACK products are polyester films coated with a special high temperature resistant adhesive.





LEAVES NO RESIDUES

TRANSFER TAPE WITH LINER

POLI-TACK 870 UNIVERSAL

Newest high-quality transfer tape for printed flex films. It will **MEDIUM TACK** suit most applications and guarantees exact and safe positioning of your design before pressing. The special acrylic adhesive is designed for perfect removal from the flex film after the pressing process. Depending on your personal preference or when applying intricate or very big designs, you may want to consider either the high or low-tack alternative tapes.



POLI-TACK 850

140 µm clear Polyester film with HIGH TACK adhesive - 0,90 N/cm - for fine and intricate designs.

HIGH TACK

POLI-TACK 854

120 µm clear Polyester film with MEDIUM TACK adhesive

- 0,60 N/cm - for standard flex work.

MEDIUM TACK

POLI-TACK 853

120 µm clear Polyester film with LOW TACK adhesive

- 0,30 N/cm - for bigger designs.

LOW TACK

POSITIONING OF THERMAL TRANSFERS

THERMO-TAPE 840T

This self-adhesive transparent tape with a high tack **HIGH TACK** adhesive has an excellent resistance to chemicals, ageing, humidity and of course high temperature. Available in 9, 12, 19 and 25 mm width, it is ideal for positioning Flock- and Flex-products with non-adhesive liners before and during thermal transfer. After usage it perfectly remove without residue.



POLI-TAPE® 2 SUBLI

PERFECT SUBLIMATE PRINTER SOLUTIONS

You can also use your sublimation ink printer to create vibrant designs for textiles. Pictures, paintings, logos and photos - there are no limits to your creativity!

POLI-TAPE® 2 SUBLI is a range of different sublimation films that can be printed directly and/or indirectly.





DIRECT PRINTABLE

POLI-TAPE® SUBLI UP

Direct printable Flex film (150 µm) with smooth and soft surface, printable with all current sublimation inks.









Recommended Transfer-Tape: POLI-TACK 8031

INDIRECT PRINTABLE

POLI-FLEX® 4675

Indirect printable Polyester fabric (200 µm) with a smooth and fine fabric structure and a high washability of 90° C.













Recommended Transfer-Tape: POLI-TACK 850

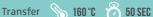
SUBLI-FLOCK 5901/5902

Indirect printable Polyester flock (640 µm) with velvety soft touch. SUBLI-FLOCK 5902 is also direct printable.









Recommended Transfer-Tape: POLI-TACK 850

Suitable for:

COTTON • POLYESTER / COTTON • POLYESTER / ACRYLIC

CUSTOMIZED SOLUTIONS

PRODUCTS CUSTOMIZED TO YOUR IDEAS

Can't find what you're looking for?

Do you need special colors, special effects or dimensions?

No problem, we develop and produce customized products and Heat Transfer Vinyls for you and your company.





CONTROL OVER THE ENTIRE PRODUCTION PROCESS









SPECIAL COLORS AND EFFECTS

- Color matching according to Pantone/HKS or color samples possible in all Flex color series
- Special effect films or design films

SPECIAL SIZES

- From 1525 mm to 305 mm wide
- From jumbo rolls to rolls with a length of 0.61 cm
- ► Rolls or sheets





CUSTOMIZED SOLUTIONS

- Special requests for industrial requirements or special areas of application
- ▶ New developments

WE LOOK FORWARD TO YOUR INQUIRY

CRAFT PRODUCT-RANGE

VINLO TEXTIL

COLORFUL

SPECIAL PRODUCTS FOR THE CRAFT MARKET

Handicrafts and DIY are becoming increasingly important and are more popular than ever. The application possibilities are limitless such as on textiles, for team wear, sports textiles, customized bags, extravagant hats and even on wood and paper. We offer numerous products in various formats for the craft market, including A4 sheets or 25 meter rolls with the aim of further inspiring the craft community.





ROLLS

➤ Width: 305 mm

Lenght: 25 m

CRAFT BOX

- ► Width: 305 mm
- ► Lenght: 61 or 122 cm
- Reduce time and costs for converting
- ► Labelling on the box, ready to sell

DIN A4 SHEETS

- ➤ Size: 210 x 297 mm
- ► Packed by 50 or 100 sheets

CRAFT BUNDLES

- Theme bundles with DIN A4 sheets
- ► POLI-TAPE® COLOR UP Bundle
- Ready-to-sell bundles





OTHERS



PRODUCT RANGE



POLI-FLEX® TURBO®

Easy cutting and weeding. Fast application (5 seconds) at low temperature (130 °C). For most fabrics.



TUBITHERM® FLOCK

Amazing velvety effect, easy to cut and weed.



POLI-FLEX® PEARL GLITTER

Glitter particles for a shiny and sparkly effect. Excellent to cut and weed, even fine details.



POLI-FLEX® IMAGE

High-quality flex films with fashionable designs and special surface effects.



POLI-TAPE® COLOR UP

The printable and paintable flex film.

Perfect for creative designs and projects - the possibilities are endless.





POLI-TAPE®

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